

Designing, Developing, and Deploying a Small Footprint eLoran System

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BIOGRAPHY

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Charles Schue is co-founder, President, and CEO of UrsaNav, Inc. He holds Masters Degrees in Electrical Engineering, Engineering Management, and Business Administration. He is also a Certified Quality Engineer. Mr. Schue serves as Chairman of the Washington, DC Section of the Institute of Navigation, is an Associate Fellow of the Royal Institute of Navigation, and is on the board of the International Loran Association.

ABSTRACT

We explored how current technology could be applied in the development of a cost-effective, small footprint, rapidly-deployable, and easily transportable Loran system in a previous paper presented at the International Loran Association (ILA33) Technical Symposium in Toyko, Japan. [1] At the core of any Low Frequency (LF) system is the transmitter and during the Royal Institute of Navigation (NAV08)/ILA37 conference in Westminster, London, we introduced the prototype Next Generation LF transmitter, a quantum leap forward in implementing a modern Loran system. [2]

A joint effort between Nautel, Inc. and UrsaNav, Inc., the NL Series transmitter addresses the issues of smaller Size, Weight, and (Input) Power (SWAIP) necessary for a cost-effective, deployable system. We also introduced the (e)Loran-in-a-Box (ELB) concept outlining various small footprint configurations for housing the system components including: the transmitter; time recovery and signal generation equipment; command, control, and

communications capability; ancillary equipment such as HVAC; and backup power.

The NL Series transmitter technology provides the opportunity to explore a variety of options for the transmitting antenna, the remaining critical component in the development of a small footprint eLoran system. During the ILA38 conference we presented a prototype antenna designed to operate to a range of 25 nautical miles. [3], [4]

In this paper we present some results of our field testing of the small footprint eLoran system and provide further details for the various components of the system.

INTRODUCTION

ELORAN AND ITS USES

Enhanced Loran, or eLoran, is a modernized, vastly improved version of Loran-C or “standard” Loran that was initially developed in the 1940’s. eLoran is a LF system that uses terrestrial-based stations to provide user receivers with accurate, all-weather position, navigation, timing, and data (PNT&D) services independent of, and complementary to Global Navigation Satellite Systems, such as GPS, Galileo, and GLONASS. Although not as precise as GPS, tests have indicated that eLoran meets or exceeds the accuracy, availability, integrity, continuity, and coverage requirements necessary to achieve 8-20 m maritime Harbor Entrance Approach (HEA) and aviation RNP 0.3 nm Non-Precision Approach (NPA) levels of performance. [5]

Several countries have identified eLoran as the best backup for all modes of transportation. [6] The U.S. Government’s own reports have concluded that eLoran is the best backup and means to mitigate the impact of a GPS outage because eLoran is independent, complementary, and seamless across all modes: aviation, maritime, location-based, land-mobile, and precision timing/ frequency. [7], [8], [9], [10]

Despite the findings, the U.S. Coast Guard (USCG) announced on January 7, 2010 its plans to terminate the Loran-C signal commencing on February 8, 2010. [11] In its continuing efforts to assess the need for a domestic national system to serve as a backup to GPS, we are confident the U.S. Department of Homeland Security will conclude eLoran, or a similar LF-based system, will be needed. In this case, the results and findings of our work presented in this paper will provide significant benefits to the U.S. Government in implementing a technologically-advanced, cost-effective system to mitigate the effects of a degradation or loss of GPS service.

PREVIOUS SMALL FOOTPRINT SYSTEMS

The idea of small footprint Loran systems is not new. There have been several historic efforts to deploy versions of Loran to support military missions, provide an additional aid for maritime navigation, and for various “tactical” reasons. Loran-D, the Air Transportable Loran System (ATLS), the St. Mary’s River Loran-C Mini-Chain, and Racal Positioning Systems’ Pulse/8 are all such examples. However, technology has significantly improved since the last small footprint Loran system was phased out of service in the mid 1980s. This inspires a renewed effort to explore LF systems for providing reliable PNT&D services in support of GPS.

REQUIREMENTS FOR A SMALL FOOTPRINT ELORAN SYSTEM

A small footprint eLoran system, depending on its ultimate use, would be capable of providing fixed, en-route, and terminal position, navigation, and timing solutions, along with any associated data channel capabilities to government and commercial users at a lower cost than installing a fixed system. Some of the basic requirements for a small footprint system are:

- Rapid installation and de-installation (when used as a temporary or tactical solution),
- Small SWAIP requirements,
- Significantly lower cost than a fixed system,
- Ease of use that supports unmanned operation,
- The capability for autonomous operation,
- Piece-wise equivalent to a fixed system in signal specification and enhanced transmission formats,
- No, or very limited, external cooling,
- An easily deployable configuration, and
- Equivalent reliability and robustness to a fixed system.

OVERVIEW OF THE SMALL FOOTPRINT ELORAN SYSTEM

A typical small footprint eLoran system or ELB solution consists of the following components or “suite” of systems:

- Appropriately sized Transmitter,
- Time Recovery and Signal Generation equipment,
- Command, Control, and Communications Capability,
- Ancillary equipment (i.e., HVAC),
- Backup/uninterruptible power,
- Transmitting antenna, and
- Equipment enclosure, container, or other adequately sized shelter.

If commercial prime power is not available, then prime generator, or combined power generation would most likely be housed in an appropriately sized separate mini-storage container, such as a QUADCON or TRICON.

NL SERIES TRANSMITTER

UrsaNav has worked with Nautel, Inc., a world-class high-power RF engineering company, to develop LF transmitters that eclipse currently available technology. The challenge was how to transmit low frequencies, in this case in the Loran band, into physically short antennas, with their associated significant reflected power, while considerably reducing SWAIP. The solution was the Nautel Loran (NL) Series transmitter. The building block of the NL Series transmitter is a Class D RF amplifier, shown in Figure 1, with Nautel’s patent pending pulse power recovery technique that reuses reflected power from the antenna that is normally dissipated as heat. With an overall efficiency typically 70% or better, reflected energy is recycled, thereby reducing input power, cooling, and ventilation requirements and associated costs. The exceptional efficiency, regardless of antenna height, and low maintenance overhead, makes the innovative NL Series transmitters extremely cost effective to own and operate.



Figure 1: Nautel NL Series RF Amplifier Power Module

PROOF-OF-CONCEPT DEVELOPMENT

In April 2008, we successfully tested a 50 kW Effective Radiated Power (ERP) proof-of-concept transmitter at Nautel’s facility in Halifax, NS. The transmitter was tested at over 600 Pulses-Per-Second (PPS) into a simulated 625-ft Top-Loaded Monopole (TLM) antenna on combinations of several North American Loran rates.

Figure 2 shows the major components of the prototype transmitter.

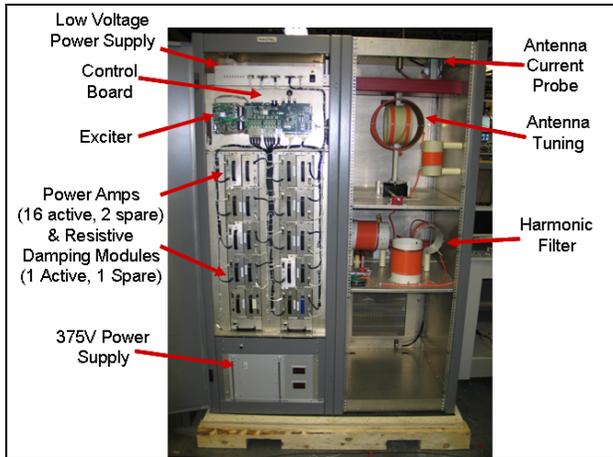


Figure 2: Nautel NL Series Proof-of-Concept Prototype

In May 2008, the NL Series proof-of-concept transmitter was independently tested by Alion Science & Technology, Inc., in support of the USCG Academy, and Peterson Integrated Geopositioning, at the USCG Loran Support Unit (LSU) in Wildwood, NJ. The results were presented at the Royal Institute of Navigation (NAV08)/ILA37 conference in Westminster, London and highlighted the transmitter's noteworthy performance. Alion's testing showed that the NL Series transmitter has "many advantages for efficient and cost-effective eLoran operation." [12]

INTRODUCING THE PRODUCTION NL SERIES

The final production design of the NL Series transmitter was unveiled at ILA38 in October 2009. Figure 3 shows the Nautel NL40 transmitter, which is capable of 270 kW ERP when driving a 625-ft TLM.

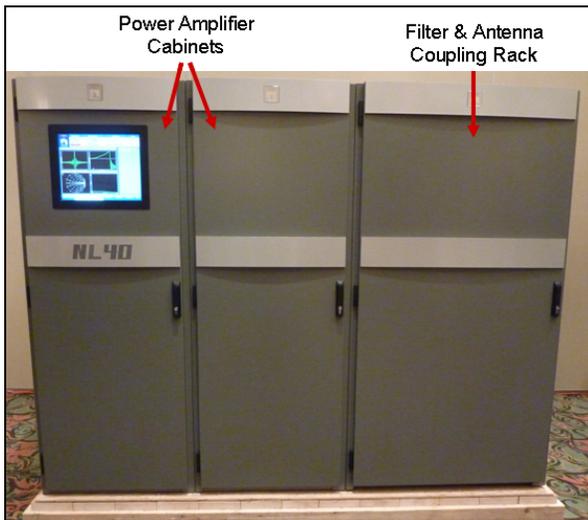


Figure 3: Nautel NL40 Production eLoran Transmitter

The NL Series combines 24 hot-swappable RF modules in each power cabinet with easy front panel access. The modules are configured as 20 active, two spare, and two damping. The NL Series can experience significant RF amplifier failure with no change in pulse shape or timing. This allows the NL Series transmitter to stay on the air and eliminates the need for emergency site visits. Since most active components have on-line spares or are hot-swappable, repairs or module replacement can be performed whenever it is convenient. Along with the RF modules, the NL Series features a fully parallel, redundant architecture on all active components and offers:

- Redundant power amplifiers,
- Redundant Exciters,
- Multiple parallel/redundant fans,
- Redundant low voltage power supplies,
- Failsafe manual and remote control,
- Redundant switch mode power supplies, and
- 10% power amplifier overhead.

The NL Series transmitter features a 17-inch color LCD touch-screen Advanced User Interface (AUI) with a range of control, monitoring, and diagnostic features. The AUI includes data acquisition and diagnostic functionality, comprehensive monitoring and control, and logging of all functions. Users can access status, controls, alarms, logs, and reports anywhere internet access is available.

The NL Series transmitter is easily scalable using combining techniques that have been proven reliable in high-availability fielded systems for over 25 years. Figure 4 shows the NL Series ranging from the NL20 to the NL100, which provide a minimum of 125 kW and 725 kW, respectively. Further scaling results in even higher powered transmitters, starting with the NL160 at over 1.15 MW ERP. The NL Series also features a software configurable pulse shape to meet the requirements of future modulation techniques.

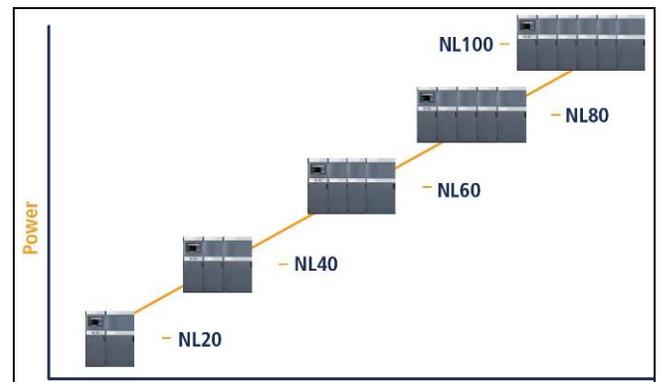


Figure 4: Nautel's eLoran Line of Transmitters

The NL Series transmitter is designed to withstand harsh environments anywhere in the world and is ideally suited

for unattended, automatic, or remote controlled operation. Field experience with similar Nautel technology indicates a Mean-Time-Between Failure (MTBF) in excess of one million hours for the NL Series transmitter. Nautel's redundant architecture, with built in spare modules, not only maximizes on-air continuity but greatly minimizes spare requirements.

TIME RECOVERY & SIGNAL GENERATION

Thanks to the efforts of the Loran Recapitalization Project, the USCG was able to take advantage of technological advances and make significant improvements to Loran timing, signal generation, and control. The Timing and Frequency Equipment (TFE) suites used at USCG Loran transmitting stations (LORSTA) can be re-packaged and used in the small footprint eLoran system. The TFE consists of the following components:

- Timing source,
- Timing front end,
- Loran signal generation, and
- Measurement and control.

Three Cesium standards have historically been used at USCG LORSTAs. Although a cesium provides the best performance for a field-able atomic standard, its cost and slightly larger SWAIP could be prohibitive in a small footprint eLoran system. A rubidium can provide similar performance in a smaller package at less cost than a cesium; however, a rubidium has a reduced holdover performance when the clock is not externally steered or "disciplined."

The timing front end provides an external reference that allows the transmitter to be synchronized within 10 ns RMS of UTC (USNO). Typically an indirectly coupled GPS receiver is used as the timing front end; however, a Two-Way Satellite Time Transfer (TWSTT) front end can provide GPS-independent time synchronization.

Signal generation occurs in a set of Field Programmable Gate Arrays (FPGA) in the Loran Integrated Timer and Signals Unit (LITS). The LITS unit accepts a 5 MHz signal from the frequency reference and generates transmitter drive and ancillary signals with strict phase relationships based on the stable clock. [13] The signal generator also has the ability to control the pulses (data modulation, blink, cross-rate blanking, phase adjust, etc.) based on commands from the measurement and control components.

The measurement and control component, consisting of a modular chassis with appropriate modules, continually monitors and verifies the Loran signal to ensure the necessary performance and integrity required of Loran

systems. The measurements are processed to ensure the transmitted pulses have the proper phase relationship to UTC, are consistent within the pulse groups, and maintain acceptable short term frequency stability. Control of the Loran signal is applied via commands to the LITS.

THE TRANSMITTING ANTENNA

The robustness and efficiency of the NL Series transmitter provides the opportunity to explore antenna configurations that previously may not have been possible. The small footprint eLoran system could drive historical, existing, or planned antenna configurations, depending upon the required ERP and deploy-ability, including:

- 500-, 625-, 700-, 720-, 850-, or 1350-ft TLM,
- Top-Inverted Pyramid (TIP),
- Sectionalized Loran Transmitting Antenna (SLT),
- 290-ft to 306-ft GWEN,
- "Antennas of Opportunity" (e.g., re-purposed AM antennas),
- 300-ft Tilt-up Tower (AN/TSA-17, or equivalent),
- 300-ft Goodyear or Birdair Type inflatable tower,
- Up to 300-ft Andrew Tower Corporation telescoping tower,
- 290- ft "jack-up", Anthorn, Cumbria "T-type", or
- Tri-tethered, aerostat-, airship-, or balloon-supported.

DESIGNING THE ANTENNA

In 2009, we contracted Nautel to design and develop a suitable antenna for field testing of the small footprint eLoran system. To help reduce costs and expedite a short-duration field test, we chose the following design conditions for the transmitting antenna:

- Operating range of 25 nautical miles,
- Field Strength of 55 dB μ v/m at ground level (assuming ground conductivity of 1 mS/m),
- Transportable using common carriage, such as moving vans, trailers, small cargo aircraft, etc.,
- Erectable within 4-6 hours without the use of heavy or special equipment,
- Able to withstand a variety of environmental conditions worldwide, and
- Minimum physical size and footprint.

Given the short operating range, the ground conductivity has no significant impact on the signal propagation; however, it does affect the antenna's equivalent ground loss resistance and hence its efficiency. Because the wavelength of the transmitted signal is three kilometers, historical Loran systems have generally used large antennae. The challenge is how to get as much

capacitance as possible as high as possible. Top loading antennas are typically used in order to optimize effective height and efficiency. Typical fixed Loran stations with large antennae operate at power levels from 250 kW and higher. We determined that a peak radiated power of only 40 W would produce a field strength of 55 dB μ v/m at 25 nm.

We did not consider base insulated towers because of their excessive weight and the time and expertise needed to construct them. Nautel engineers proposed the following structures commonly used in the low and medium frequency bands:

- 75-ft fiberglass whip with 6 X 70-ft Top Loading guy Elements (TLE) and sixty 60-ft ground radials,
- “Tee” antenna 60-ft high by 150-ft long with twenty 90-ft and eighteen 135-ft ground radials, and
- Two inverted cone or TIP designs: 60-ft cube and 70-ft cube with thirty-six 60-ft and thirty-six 70-ft ground radials, respectively.

Nautel engineers evaluated the antenna designs using the GNEC-4 antenna analysis software and compared the peak antenna voltages. Each of the antennas uses wire as its radiating element to increase capacitance while minimizing weight. When elevated to high RF potentials, thin wires exhibit a condition whereby the air surrounding the wires breaks down causing the onset of corona. The onset voltage for thin wires occurs above 50 kV. The 70-ft inverted cone design, shown in Figure 5, was the only antenna to have a peak voltage (46 kV) below this limiting factor and was chosen as the prototype antenna design for the small footprint eLoran system.

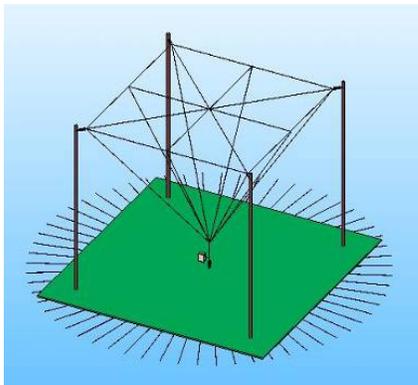


Figure 5: Inverted Cone or TIP Antenna Design

The total antenna resistance and the overall Q value of the antenna determine the required drive level from the transmitter. With a Q value of approximately 480, the 70-ft inverted cone antenna requires an input voltage of approximately 1,800 V (2,500 V peak) to produce the necessary 10 W radiated power (40 W peak). We determined the 50 kW proof-of-concept transmitter, capable of 3,000 V output, could meet this requirement.

Because of the high Q, a separate Antenna Tuning Unit (ATU) positioned at the apex of the antenna is necessary.

CONSTRUCTING THE ANTENNA

Four lightweight masts that could be easily erected were required to support the wires of the antenna and to meet the requirements for transportability and erect-ability. A telescopic fiberglass whip with a mechanical crank handle was an initial favorite until we learned it was made of carbon fiber which burns when exposed to high intensity electric fields. We subsequently selected 70-ft telescopic masts made from aluminum alloy that are pneumatically extended in seven sections (not including the base section) using a 12 VDC air compressor. Figure 6 shows the top of the mast with its telescopic sections retracted and locking rings for securing the extended sections.



Figure 6: 70-ft Telescopic Mast (Retracted)

Each mast is triply guyed at three heights using pre-stretched polyester ropes connected to the mast using D-rings. The guys are connected to 30-in anchors hammered into the ground. The maximum head load for each mast is 45 lbs, with each of the four required to support one quarter of the total weight of the antenna wires and insulators with the necessary guy strain to minimize sag in the wires. We selected stainless steel wires and lightweight insulators as a compromise between weight and maximum workable voltage. Each mast is designed to sustain 50 mph winds when properly guyed.

The various components of the antenna are packaged in 12 wooden crates with a total volume of 260 cubic feet and a total weight of 2,300 lbs. This does not include a “support crate” containing spare components, tools, and analyzing equipment. Figure 7 shows 9 of the 12 antenna crates loaded onto a 20-ft by 8-ft trailer.



Figure 7: Antenna Crate Loading on a Towable Trailer

ANTENNA RF HAZARDS

IEEE Standard C95.1-2005 provides recommendations to protect against the harmful effects in human beings exposed to electromagnetic fields in the frequency range from 3 kHz to 300 GHz. The E-field and H-field limits for the Loran frequency of 100 kHz when averaged over a period of six minutes are 614 V/m and 163 A/m, respectively. An analysis of the radiation values for the inverted cone antenna showed peak values well below the limits and not posing a safety hazard at any point close to the center of the antenna or the ATU.

EQUIPMENT ENCLOSURE

NL Series transmitters are typically at least one-half the size of competing solid state high power Loran transmitters. As shown in Figure 8, the NL Series transmitter, along with the necessary TFE and backup power equipment, can be constructed entirely within the confines of an ISO standard 20-ft container, or equivalent space. ISO containers, often referred to as CONEX boxes, are typically 20-ft to 40-ft long, 8-ft wide, and 8-ft or 8.5-ft tall. The NL Series transmitter has a depth of 3.5-ft and a height of 6.0-ft, with the width ranging from 5.5-ft to 25.0-ft for the NL20 and NL160, respectively.



Figure 8: NL Series Transmitter CONEX Box Mock-up

Figures 9, 10, and 11 show representative enclosures for a small footprint eLoran system.



Figure 9: Thermo Bond Shelter



Figure 10: Shelter One Industrial Shelter



Figure 11: Gichner Trailer Enclosure

FIELD TESTING THE ELORAN SYSTEM

THE TEST PLAN

We worked with the USCG Navigation Center (NAVCEN) in Alexandria, VA and the USCG LSU to obtain the necessary approvals to conduct on-air testing from October 19-22, 2009. We were granted permission to transmit Loran signals on the 5030 (Master and Secondary) and 9960T LSU test rates, including broadcasting 9th pulse data, i.e., the Loran Data Channel (LDC). Since we would be using the LSU test rates, we were required to conduct our testing in Wildwood, NJ and were given permission to set up our system at the LSU. We coordinated our testing activities directly with the LSU and the NAVCEN.

TRANSPORTATION

To keep testing costs low, we chose to rent a moving truck that approximated the interior dimensions of a CONEX box. Figure 12 shows the Straight Truck we rented from Ryder System, Inc.



Figure 12: Ryder eLoran Transmitter Truck

The truck included a rear hydraulic lift gate and ramp and a side door. The truck’s interior space measured 26-ft long by 8-ft wide by 8.5-ft high. To create a closed interior for protection from the elements and to facilitate environmental control of the equipment, we fabricated false walls for the rear and side openings of the truck. We designed the false walls so the air conditioning (A/C) ducts would run through the side door opening and the antenna feed line could be run through either the rear or side of the truck. Figure 13 shows the false wall for the rear of the truck before it was painted white. The door in the false wall and the slide-out ramp provide entry into the transmitter truck enclosure.



Figure 13: Transmitter Truck Rear False Wall

Figure 14 shows the planned positioning of the transmitter truck in relation to the antenna masts and top guy wires. We positioned the truck close enough to use a flexible, low-profile antenna feed line and still avoid obstructing any of the guys.

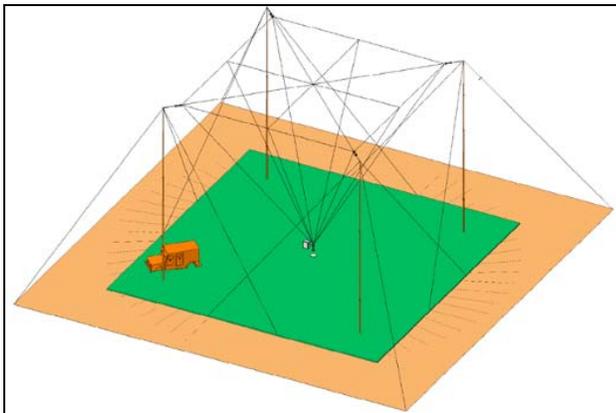


Figure 14: Transmitter Truck Positioning for Connecting to the Inverted Cone Antenna

The 26-ft Ryder truck provided more than adequate space for loading all the components of the small footprint eLoran system, including installation and support equipment. Figure 15 shows the storage of the transmitter and antenna crates and the portable 5-ton A/C unit.



Figure 15: Interior Loading of the Ryder Straight Truck

POWER & ANCILLARY EQUIPMENT

We calculated the power requirements of our eLoran system, including the portable A/C unit, and determined that a 220 V, 20 kW generator was the easiest size to rent at our test location. Although it far exceeded our requirements – especially given the colder weather precluded the need for A/C – it was available locally at a good price, and delivery was included. Figure 16 shows the generator positioned next to the transmitter truck.



Figure 16: Caterpillar 220V, 20 kW Diesel Generator

SITE LOCATION

We originally planned to set up our test system at the LSU. As seen in Figure 17 the inverted cone antenna masts require an 80-ft square area, but we needed a 160-ft square area to accommodate the outermost guy points.

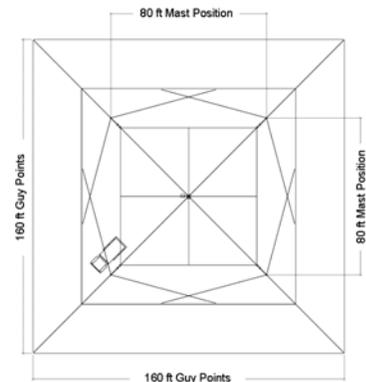


Figure 17: Inverted Cone Antenna Dimensions

We surveyed two possible locations at the LSU but neither provided the required clear area. The larger of the two sites also presented a challenge to anchoring since the outermost guys would have to be positioned in sand dunes. Since this was our first time testing the small footprint eLoran system, we did not want to add any additional challenges in erecting the antenna.

We worked with the LSU to identify an alternate site and obtained permission to use an open field at the USCG Training Center (TRACEN) in Cape May, NJ. Figure 18 is an aerial view of the test site approximately 450-ft long by 240-ft wide providing ample room for setting up the eLoran system. The marker denotes the position of the center of the antenna.



Figure 18: Test Site Location at the USCG TRACEN

The circular area to the north is a concrete pad which served as an equipment staging and storage area. There was also a restroom facility nearby. Figure 18 shows a view of the test site from the concrete pad. Although this area required anchoring the guys in sandy soil, it provided a relatively level test location free from obstructions.



Figure 19: View of the Test Site from the North

SETTING UP THE ANTENNA

We arrived on-site on October 17, 2009, allocating ourselves two days to erect the antenna and set up the transmitter equipment so we could begin testing on October 19. The prototype inverted cone antenna was designed to be erected in 4-6 hours without any heavy or

special equipment and with adequate personnel for simultaneously erecting all four masts. However, our team consisted of five people and we could only erect one mast at a time. Because this was our first time erecting the antenna in the field, we allocated ourselves two days. As it turned out, the cold temperatures (e.g., 46-52°F), rain, and strong wind conditions (e.g., 11-23 mph with gusts up to 30 mph) provided some challenges. Even with the learning curve, limited number of personnel, and poor weather, we were able to fully construct the antenna and begin testing in slightly less than two workdays.

The first step in erecting the antenna was to off-load the crates and position them in the test area. Although our team could have physically carried each of the crates into position, we used a pickup truck to expedite the process, as shown in Figure 20.



Figure 20: Off-loading the Antenna Crates

Before we could erect the antenna, we established the center point of the inverted cone for the base insulator plate. We then used a pre-fabricated length of rope with markings to determine the mast and guy anchor points. We placed two crates at each mast point, one containing the telescopic mast and the other containing the guys and stakes for that mast. Figure 21 shows the positioning rope and one of the mast base plates in position.



Figure 21: Marking the Mast and Anchor Positions

Although the ground consisted of a layer of grass and soil, we reached sand approximately four inches below the surface and the water table around two feet. The antenna is designed to use galvanized steel anchors spikes; however, given the poor soil conditions, wetness of the ground, and strong winds, we used a specially designed aluminum plate to provide additional support to each anchor. Figure 22 shows the steel anchors before and after we drove them into the ground, along with the additional support piece.



Figure 22: Antenna Guy Anchors and Anchor Support

Since the four outermost guy anchors support the most strain from the center of the antenna and since they serve as the anchor point for the top and middle guys, we buried an anchor plate instead of using the anchor spike. Figure 23 shows the anchor plate buried approximately three feet below the surface positioned at a 30 degree angle to the horizontal to provide the correct guy lead.



Figure 23: Outermost Guy Anchor Plate

After we placed the anchors, we set the telescopic masts and attached the low point guys, as shown in Figure 24.



Figure 24: Antenna Mast Base Section and Guys

The antenna masts are designed to be extended in 30 mph winds with just the base section supported. However, we erred on the side of caution and used three of our team members to man the guys as each mast was extended. Extending the masts requires a person to control the electric compressor and another person to climb to the top of the base and tighten the section collars as the mast is extended, as shown in Figures 26 and 27.



Figure 25: Positioning to Extend the Mast



Figure 26: Extending the Mast

After extending the four masts and tensioning the guy wires, the team split up with two people laying the ground radials and three people setting up the antenna wires. The 36 ground radials consisted of 12 AWG solid bare copper wire 70-ft in length connected to the base plate spaced 10° apart. We used a pre-fabricated length of rope to determine the correct spacing between the ground radials. Figure 27 shows the ground radials attached to the base insulator plate.



Figure 27: Ground Radials Attached to the Base Plate

The antenna wires/radiating elements and top insulators were arranged on the ground in an inverted cone shape before being raised in the air. Figure 28 shows the connector for the radiating elements. The connectors are located near the tip of each mast and form the four corners of the inverted cone.



Figure 28: Antenna Corner Connection Point

The antenna was raised using a nylon halyard at each mast until the top insulators were approximately eight feet from the tip of the mast. This provided a balance between the strain on the mast and the sag in the antenna wires with the objective to raise the wires as high as possible with as little sag as possible. As was expected, as the antenna was raised, the mast tips bent inwards, as shown in Figure 29, so we continuously monitored the strain and made adjustments to the guys to keep the mast straight.



Figure 29: Strain on the Mast due to the Antenna

We next attached the apex of the antenna to the base insulator and connected the ATU, as shown in Figure 30.



Figure 30: Connecting the Antenna and ATU

As previously discussed, since the antenna had such a high Q (≈ 480), an additional tuning unit was needed in addition to the tuning unit built into the NL transmitter. Figure 31 shows the inside of the ATU enclosure. A motor was installed so the ATU tuning components could be operated from inside the transmitter truck.

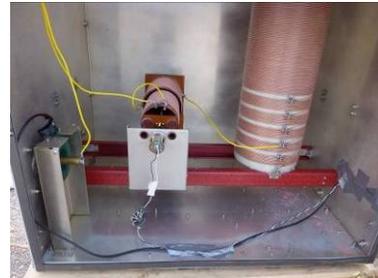


Figure 31: Inside View of the ATU

Given the moderate wind conditions, we decided to replace the synthetic-rubber base insulator with an oil-filled ceramic insulator, as shown in Figure 32. The heavier ceramic insulator provided added weight at the base of the antenna to help steady the radiating elements/wires.



Figure 32: Oil-Filled Ceramic Base Insulator

Figure 33 shows the erected small footprint eLoran antenna.



Figure 33: 70-ft Inverted Cone Antenna

SETTING UP THE TRANSMITTER EQUIPMENT

We used the Nautel 50 kW proof-of-concept transmitter, shown in Figure 34, to drive the prototype inverted cone antenna. The 50 kW transmitter supplies the required 2,500 V of input power producing 40 W of radiated power from the antenna to meet our 25 nm operating range requirement.



Figure 34: Setting-Up the Nautel 50 kW Transmitter

The transmitter ships in a single crate containing the amplifier and control rack, and the filter and antenna tuning/coupling rack. The TFE rack and the antenna simulator are crated separately. To minimize costs, and since redundancy and backup was not a high-priority during the field test, we used one-half Symmetricom (formerly Timing Solutions, Inc.) TFE consisting of a:

- 5071A Cesium Beam Oscillator with standard tube,
- Loran Integrated Timer and Signals (LITS) unit, and
- 2000 Series chassis, modules, and software.

Figure 35 shows the TFE rack, Nautel transmitter, and antenna simulator positioned in the transmitter truck. Note that there is plenty of space for the operational equipment, spares, test materials, storage, and even a picnic table in the 26-foot truck.



Figure 35: Positioning of eLoran Transmitter components

We used 60 feet of Heliac cable to connect the transmitter to the antenna. Figure 36 shows the Heliac connected to the ATU.



Figure 36: Heliac Connected to the ATU

We used the antenna simulator to test the transmitter prior to connecting it to the antenna to ensure all components worked properly following transport.

Figures 38 and 39 show the completed set-up of the small footprint eLoran system.



Figure 37: Completed Transmitter Truck Set-Up



Figure 38: Completed Small Footprint eLoran System

PERFORMANCE AND TEST RESULTS

We conducted our testing from October 20-22, 2009 and transmitted our first signals at 1200L on October 20th. We opted to run the transmitter power supply at 370 volts, producing an ERP of 38 W RMS at pulse peak. In comparison, the Nautel transmitter outputs an ERP of 50 kW when driving a 625-ft TLM. We operated the transmitter single-rated on 8090M, 5030W, and 9960T, and dual-rated on 8090M and 5030W. We broadcasted LDC on 5030W and 9960T. Figure 39 shows transmissions on 8090M.

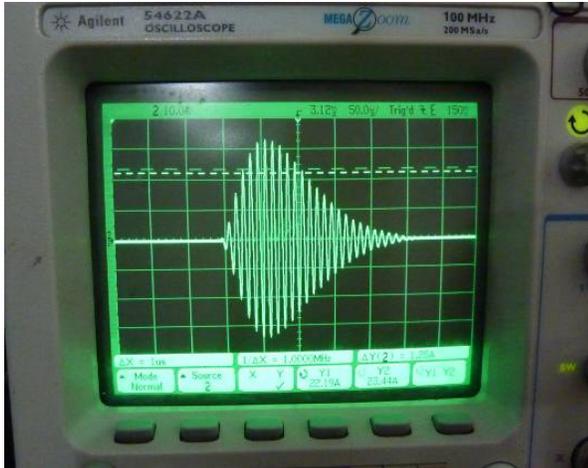


Figure 39: Transmitting on 8090M

We used a Loran monitor receiver to monitor the transmitted signal and set up the equipment in parking lot areas at two test sites. Figure 40 shows the test site locations and maximum signal strength and SNR raw data values measured at those locations.



Figure 40: Test Site Locations and Measurements

Several additional locations at much greater distances were also able to track our signals including:

- 80 nm: vehicle crossing the Francis Scott Key Bridge in Baltimore, MD (see Figure 41),
- 115 nm: Loran Monitor Station (LORMONSTA) Sandy Hook, NJ; SNR = +6 db (see Figure 42),
- 243 nm: LORSTA Seneca, NY; SNR = +1 db,
- 263 nm: LORSTA Nantucket, MA; SNR = -2 db, and
- 328 nm: LORSTA Carolina Beach, NC; SNR = +1 db.



Figure 41: Tracking the eLoran Signal in Baltimore, MD



Figure 42: Tracking the eLoran Signal at LORMONSTA Sandy Hook, NJ

Because some of the receivers used during the test required a master-secondary pair for normal operations, we configured the NL Series transmitter to operate dual rated on 5030M and 5030W (approximately 338 PPS). This provided the opportunity for us to test that NL Series

transmitter over long periods at high duty cycles. The NL Series transmitter is designed to recover the excess energy instead of dissipating it as heat, achieving more efficient use of the power. 300 PPS has been the typical limit for previously designed and in-service transmitters. The current version NL Series transmitter comfortably operates at up to 700 PPS, ensuring flexibility to meet the needs of future requirements. Figure 43 shows the NL prototype transmitter operating dual rated on the 5030 rate. To our knowledge, this was the first time a Loran transmitter has been operated at over 300 PPS.

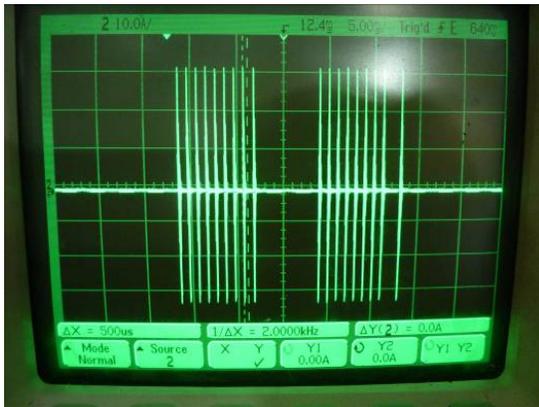


Figure 43: NL Series Broadcasting 5030W and 5030M

Based on our results and raw test data, the small footprint eLoran system was able to broadcast a signal that could be used for PNT purposes out to at least 25 nm. We were also able to successfully receive and demodulate the LDC data. We anticipate that modulating additional pulses would have increased the distance at which we were able to receive and demodulate the LDC data.

POTENTIAL USES AND SCENARIOS

There are many potential uses for a small footprint eLoran or LF system as a means to augment and backup GPS, provide PNT&D services where GPS is degraded or unavailable, or provide PNT&D services to users who require GPS independence. Potential uses include:

- Critical infrastructure protection for ports, harbors, airports, key assets, etc.,
- High-profile events such as the Olympic Games,
- Interference-enabled crime fighting, e.g., car theft, border crossing, tracking felons, and toll “cheating,”
- Military operations subject to GPS unavailability, e.g., triple canopy, jamming scenarios, and mountainous terrain, and
- Wide-area or localized timing source providing +/- 30 ns to UTC (Stratum 1).

As we demonstrated in our testing, it takes minimal time and effort to set-up a small footprint LF system. Increasing the signal coverage area is a straightforward

task and would provide an additional means of obtaining PNT&D services independent of GPS. Figure 44 shows the areas benefiting from LF coverage out to 115 nm from our test site, including New York Harbor; Philadelphia, PA; Delaware Bay; Baltimore, MD; Chesapeake Bay; and the Washington DC metropolitan area. This small footprint system, or one similar to it, if moved NW about 25 miles, could provide critical backup timing service to four of the largest metropolitan area on the eastern seaboard: New York, Philadelphia, Baltimore, and Washington, DC.

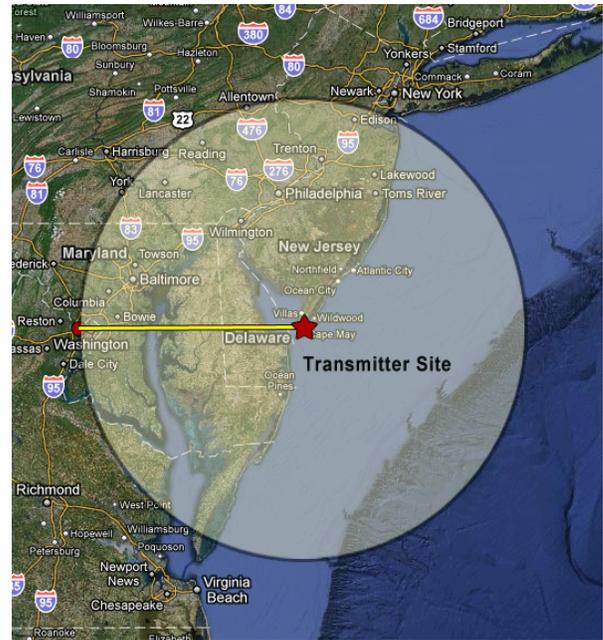


Figure 44: eLoran Coverage out to 115 nm

CONCLUSIONS

The results outlined in this paper have demonstrated how state-of-the-art technology can be applied to implementing a small footprint, rapidly deployable, easily transportable, and cost-effective eLoran system. In a short time, we took this idea from conceptual design to proof-of-concept prototyping of various components to successful field-testing of a complete small footprint eLoran system.

Although the focus of these efforts have been eLoran, the technology could be applied to other LF systems being considered for various PNT&D solutions, particularly in those instances where GPS is degraded or unavailable. A small footprint LF system would be capable of supporting multiple missions (e.g., eLoran, emergency/data communications, subsurface/submarine broadcast), multiple modes (e.g., aviation, maritime, land mobile, location-based time & frequency), and multiple signal formats (e.g., Pulse Position Modulation, Supernumary Interpulse Modulation, and Intrapulse Frequency or Amplitude Modulation). Because we have proven the

technology works in the real-world, our efforts are already spawning research that may result in applying our techniques to improving Loran and eLoran service. [14]

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- Mr. Kirk Montgomery of Symmetricom, Inc.
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